SERVICE&OPERATINGMANUAL

ORIGINAL INSTRUCTIONS

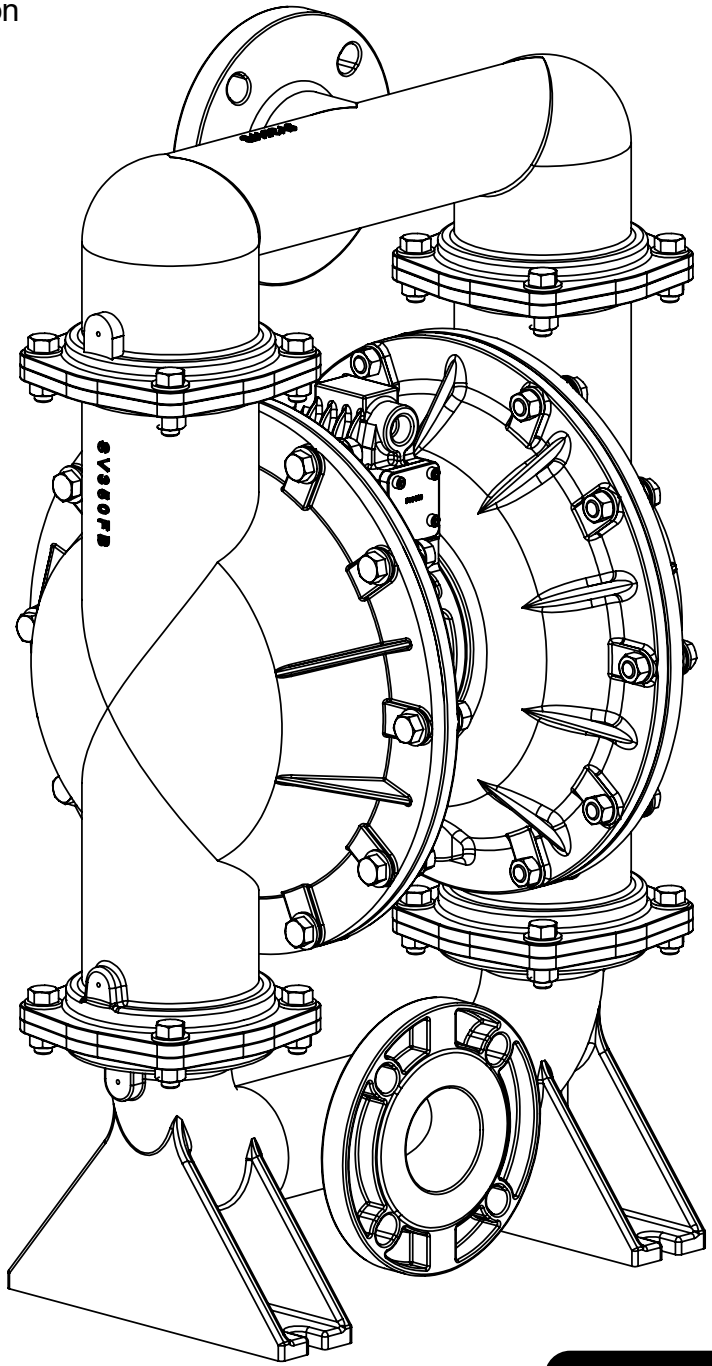
E3

3" Elima-Matic Bolted Metal

with Metal Center Section

E3 Metal Pumps

• Stainless Steel



ISO 9001 Certified
ISO 14001 Certified

VERSAMATIC®
PUMPING MADE EASY

VERSAMATIC®
Warren Rupp, Inc. • A Unit of IDEX Corporation

800 North Main Street, Mansfield, OH 44902 USA
Phone: (419) 526-7296 • **www.versamatic.com**

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Safety Information

⚠ IMPORTANT



Read the safety warnings and instructions in this manual before pump installation and start-up. Failure to comply with the recommendations stated in this manual could damage the pump and void factory warranty.



When the pump is used for materials that tend to settle out or solidify, the pump should be flushed after each use to prevent damage. In freezing temperatures the pump should be completely drained between uses.

⚠ CAUTION



Before pump operation, inspect all fasteners for loosening caused by gasket creep. Retighten loose fasteners to prevent leakage. Follow recommended torques stated in this manual.



Plastic pumps and plastic components are not UV stabilized. Ultraviolet radiation can damage these parts and negatively affect material properties. Do not expose to UV light for extended periods of time.



WARNING
Pump not designed, tested or certified to be powered by compressed natural gas. Powering the pump with natural gas will void the warranty.



WARNING
The use of non-OEM replacement parts will void (or negate) agency certifications, including CE, ATEX, CSA, 3A and EC1935 compliance (Food Contact Materials). Warren Rupp, Inc. cannot ensure nor warrant non-OEM parts to meet the stringent requirements of the certifying agencies.

⚠ WARNING



When used for toxic or aggressive fluids, the pump should always be flushed clean prior to disassembly.



Before maintenance or repair, shut off the compressed air line, bleed the pressure, and disconnect the air line from the pump. Be certain that approved eye protection and protective clothing are worn at all times. Failure to follow these recommendations may result in serious injury or death.



Airborne particles and loud noise hazards. Wear eye and ear protection.



In the event of diaphragm rupture, pumped material may enter the air end of the pump, and be discharged into the atmosphere. If pumping a product that is hazardous or toxic, the air exhaust must be piped to an appropriate area for safe containment.



Take action to prevent static sparking. Fire or explosion can result, especially when handling flammable liquids. The pump, piping, valves, containers and other miscellaneous equipment must be properly grounded.



This pump is pressurized internally with air pressure during operation. Make certain that all fasteners and piping connections are in good condition and are reinstalled properly during reassembly.



Use safe practices when lifting

ATEX Pumps - Conditions For Safe Use

1. Ambient temperature range is as specified in tables 1 & 2 on the next page

2. ATEX compliant pumps are suitable for use in explosive atmospheres when the equipment is properly grounded in accordance with local electrical codes

3. Conductive Polypropylene, conductive Acetal or conductive PVDF pumps are not to be installed in applications where the pumps may be subjected to oil, greases and hydraulic liquids.

4. When operating pumps equipped with non-conductive diaphragms that exceed the maximum permissible projected area, as defined in EN ISO 80079-36 : 2016 section 6.7.5 table 8, the following protection methods must be applied
   - Equipment is always used to transfer electrically conductive fluids or
   - Explosive environment is prevented from entering the internal portions of the pump, i.e. dry running.

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Temperature Tables

Table 1. Category 2 ATEX Rated Pumps

Ambient Temperature Range [°C]	Process Temperature Range [°C]	Temperature Class	Maximum Surface Temperature [°C]
-20°C to +60°C	-40°C to +80°C	T5	T100°C
	-40°C to +108°C	T4	T135°C
	-40°C to + 160°C	T3	T200°C
	-40°C to +177°C	(225°C) T2	

Table 2. Category M2 ATEX Rated Pumps for Mining

Ambient Temperature Range [°C]	Process Temperature Range [°C]
-20°C to +60°C	-40°C to +150°C

Note: The ambient temperature range and the process temperature range should not exceed the operating temperature range of the applied plastic parts as listed in the manuals of the pumps.

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Table of Contents

SECTION 1: PUMP SPECIFICATIONS.....1

- Nomenclature
- Performance
- Materials
- Dimensional Drawings

SECTION 2: INSTALLATION & OPERATION .10

- Principle of Pump Operation
- Typical Installation Guide
- Troubleshooting

SECTION 3: EXPLODED VIEW.....13

- Composite Drawings
- Parts List
- Composite Drawings
- Parts List
- Materials Code

SECTION 4: WARRANTY & CERTIFICATES ..18

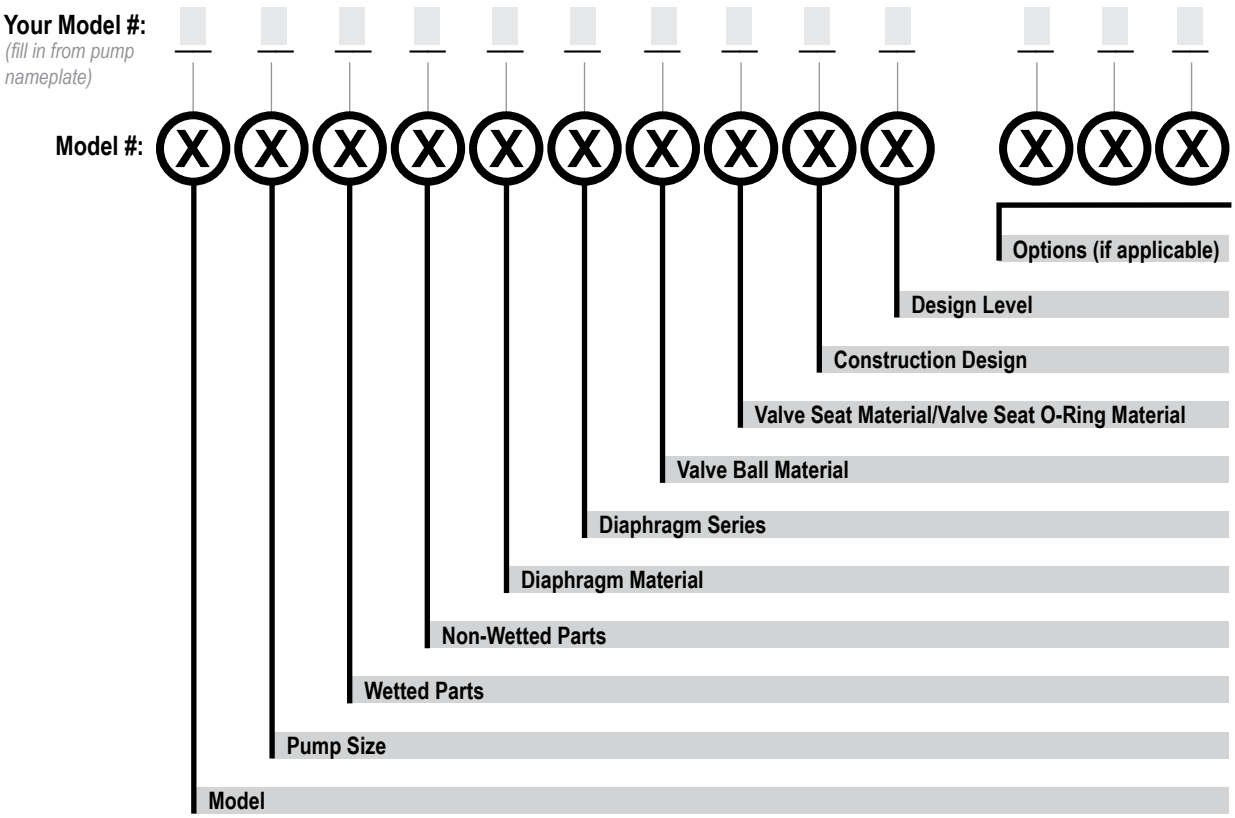
- Warranty
- EU Declaration of Conformity - Machinery Directive
- EU Declaration of Conformity - ATEX Directive

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Explanation of Pump Nomenclature

***This pump nomenclature guide is a tool that allows you to decipher the model code of your existing pump. It is not intended to be used to create new model codes as not all possible combinations are available.**

Your Serial #: *(fill in from pump nameplate)* _____



Model
E Elima-Matic
U Ultra-Matic
V V-Series

Pump Size
6 1/4"
8 3/8"
5 1/2"
7 3/4"
1 1"
4 1-1/4" or 1-1/2"
2 2"
3 3"

Wetted Parts
A Aluminum
C Cast Iron
S Stainless Steel
H Alloy C
P Polypropylene
K Kynar
G Groundable Acetal
B Aluminum (screen mount)

Non-Wetted Parts
A Aluminum
S Stainless Steel
P Polypropylene
G Groundable Acetal
Z PTFE-coated Aluminum
J Nickel-plated Aluminum
C Cast Iron
Q Epoxy-Coated Aluminum

Diaphragm Material
1 Neoprene
2 Nitrile (Nitrile)
3 FKM (Fluorocarbon)
4 EPDM
5 PTFE
6 Santoprene XL
7 Hytrel
Y FDA Santoprene

Diaphragm Series
R Rugged
D Dome
X Thermo-Matic
T Tef-Matic (2-piece)
B Versa-Tuff (1-piece)
F FUSION (one-piece integrated plate)

Valve Ball Material Valve
1 Neoprene
2 Nitrile
3 (FKM) Fluorocarbon
4 EPDM
5 PTFE
6 Santoprene XL
7 Hytrel
8 Polyurethane
A Acetal
S Stainless Steel
Y FDA Santoprene

Seat/Valve Seat O-Ring Material
1 Neoprene
2 Nitrile
3 (FKM) Fluorocarbon
4 EPDM
5 PTFE
6 Santoprene XL
7 Hytrel
8 Polyurethane
A Aluminum w/ PTFE O-Rings
S Stainless Steel w/ PTFE O-Rings
C Carbon Steel w/ PTFE O-Rings
H Alloy C w/ PTFE O-Rings
T PTFE Encapsulated Silicone O-Rings
Y FDA Santoprene

Construction Design
9 Bolted
0 Clamped

Design Level
A
C

Miscellaneous Options
B BSP Tapered Thread
CP Center Port
ATEX ATEX Compliant
FP Food Processing
SP Sanitary Pump
HP High Pressure
OE Original Elima-Matic
F Flap Valve
HD Horizontal Discharge
3A 3-A Certified
UL UL Listed
OB Oil Bottle

*More than one option may be specified for a particular pump model.

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Materials

Material Profile:	Operating Temperatures:	
⚠ *CAUTION! Operating temperature limitations are as follows:*	Max.	Min.
Conductive Acetal: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C
EPDM: Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C
FKM: (Fluorocarbon) Shows good resistance to a wide range of oils and sovents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F) will attack FKM.	350°F 177°C	-40°F -40°C
Hytrel®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C
Neoprene: All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C
Nitrile: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C
Nylon: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C
Polypropylene: A thermoplastic polymer. Moderate tensile and flex strength. Resists stong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.	180°F 82°C	32°F 0°C
PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.	250°F 121°C	0°F -18°C
Santoprene®: Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.	275°F 135°C	-40°F -40°C
UHMW PE: A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.	180°F 82°C	-35°F -37°C
Urethane: Shows good resistance to abrasives. Has poor resistance to most solvents and oils.	150°F 66°C	32°F 0°C
Virgin PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.	220°F 104°C	-35°F -37°C

Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.

Metals:

Alloy C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.
Stainless Steel: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applicaitons. Commonly referred to as 316 Stainless Steel in the pump industry.

For specific applications, always consult the Chemical Resistance Chart.

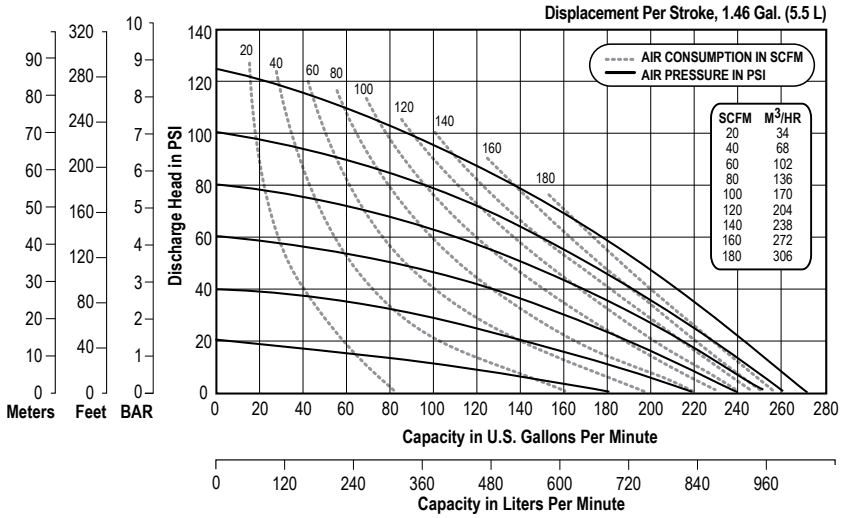
Note: This document is a high level guide. Please be aware that not all model and or material combinations are possible for all sizes. Please consult factory or your distributor for specific details.

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Performance

E3 - 3" Bolted Stainless Pump – Metal Center
ELASTOMERIC AND TPE FITTED - RUGGED

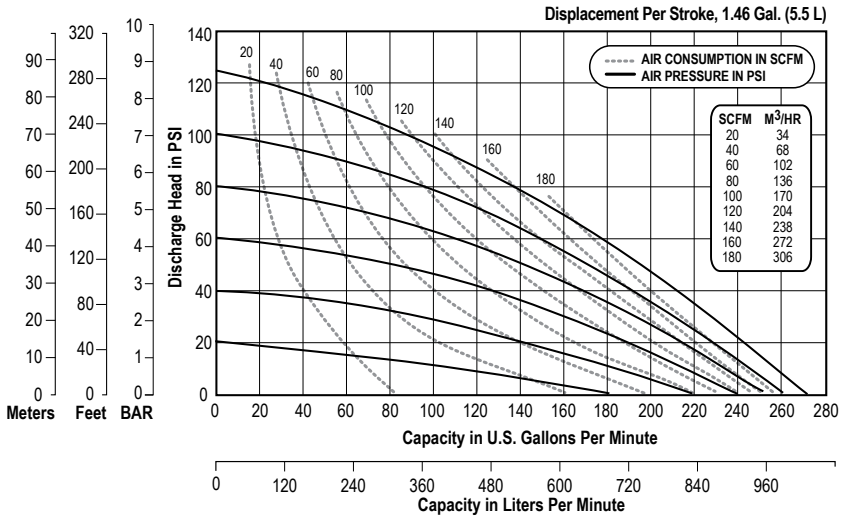
Flow Rate
Adjustable to . . . . . 0-273 gpm (1,033 lpm)
Port Size
Suction . . . . . 3" ANSI 150 lbs Class (DIN80)
Discharge . . . 3" ANSI 150 lbs Class (DIN80)
Air Inlet . . . . . 1/2" NPT
. . . 3/4"NPT (Stainless Steel Centers ONLY)
Air Exhaust . . . . . 1" NPT
Suction Lift
Dry . . . . . .16' (4.9 m)
Wet. . . . . .31' (9.4 m)
Max Solid Size (Diameter)
. . . . . 1/2" (12.7 mm)
Max Noise Level . . . . . 93 dB(A)
Shipping Weights
Stainless. . . . . 245 lbs (111.1 kg)
*** Stainless Center add . . . . . 50 lbs. (22.7 kg)*



NOTE: Performance based on the following: elastomeric fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.

E3 - 3" Bolted Stainless Pump – Metal Center
ELASTOMERIC AND TPE FITTED - DOMED

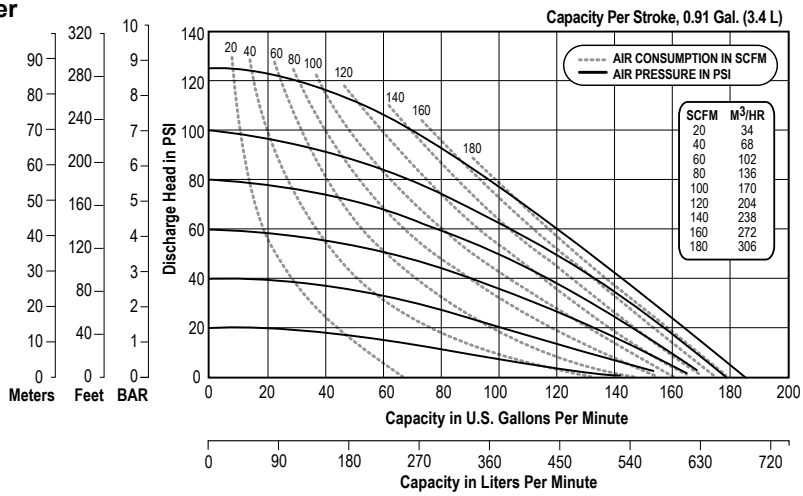
Flow Rate
Adjustable to . . . . . 0-252 gpm (954 lpm)
Port Size
Suction . . . . . 3" ANSI 150 lbs Class (DIN80)
Discharge . . . 3" ANSI 150 lbs Class (DIN80)
Air Inlet . . . . . 1/2" NPT
. . . 3/4"NPT (Stainless Steel Centers ONLY)
Air Exhaust . . . . . 1" NPT
Suction Lift
Dry . . . . . .17' (5.2 m)
Wet. . . . . .32' (9.8 m)
Max Solid Size (Diameter)
. . . . . 1/2" (12.7 mm)
Max Noise Level . . . . . 94 dB(A)
Shipping Weights
Stainless. . . . . 245 lbs (111.1 kg)
*** Stainless Center add . . . . . 50 lbs. (22.7 kg)*



NOTE: Performance based on the following: elastomeric fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.

E3 - 3" Bolted Stainless Pump – Metal Center
PTFE FITTED

Flow Rate
Adjustable to . . . . . 0-186 gpm (704 lpm)
Port Size
Suction . . . . . 3" ANSI 150 lbs Class (DIN80)
Discharge . . . 3" ANSI 150 lbs Class (DIN80)
Air Inlet . . . . . 1/2" NPT
. . . 3/4"NPT (Stainless Steel Centers ONLY)
Air Exhaust . . . . . 1" NPT
Suction Lift
Dry . . . . . .13' (4.0 m)
Wet. . . . . .31' (9.4 m)
Max Solid Size (Diameter)
. . . . . 1/2" (12.7 mm)
Max Noise Level . . . . . 92 dB(A)
Shipping Weights
Stainless. . . . . 245 lbs (111.1 kg)
*** Stainless Center add . . . . . 50 lbs. (22.7 kg)*



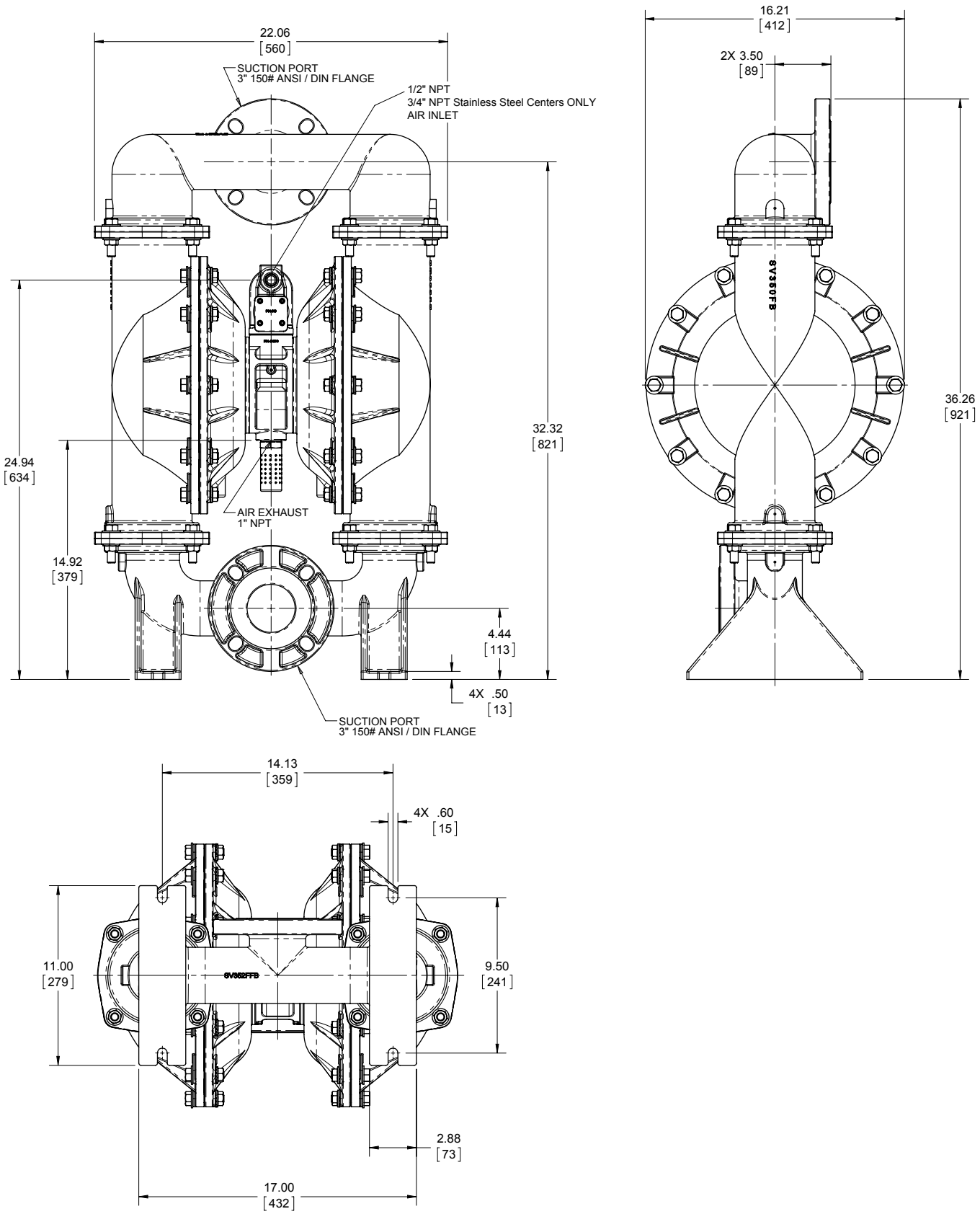
NOTE: Performance based on the following: PTFE fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.

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Dimensional Drawings

E3 Bolted Metal

Dimensions in inches (metric dimensions in brackets). Dimensional Tolerance .125" (3mm).



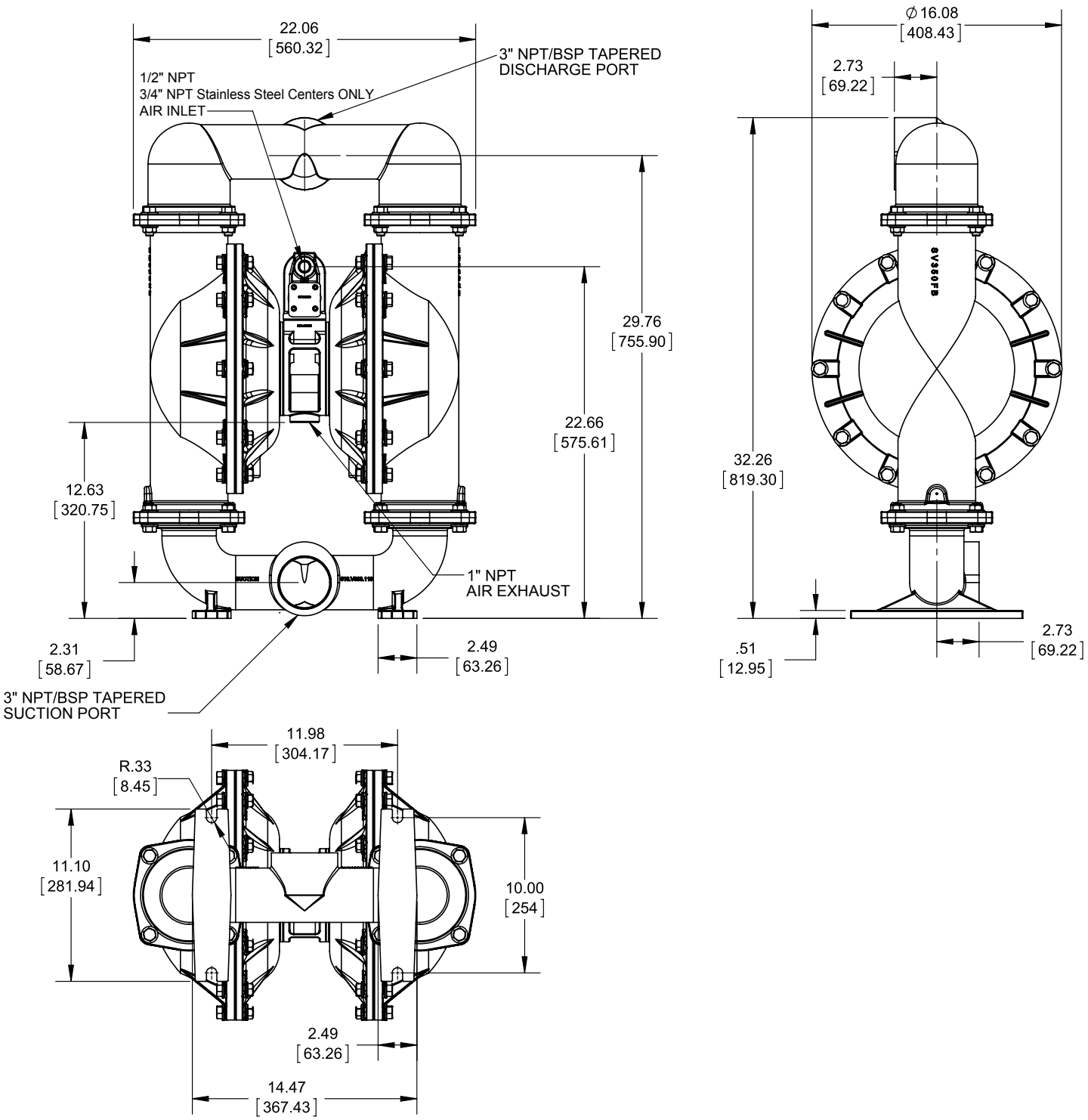
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Dimensional Drawings

E3 Bolted Metal

Dimensionally Interchangeable with Versamatic Clamped Pumps

Dimensions in inches (metric dimensions in brackets). Dimensional Tolerance .125" (3mm).



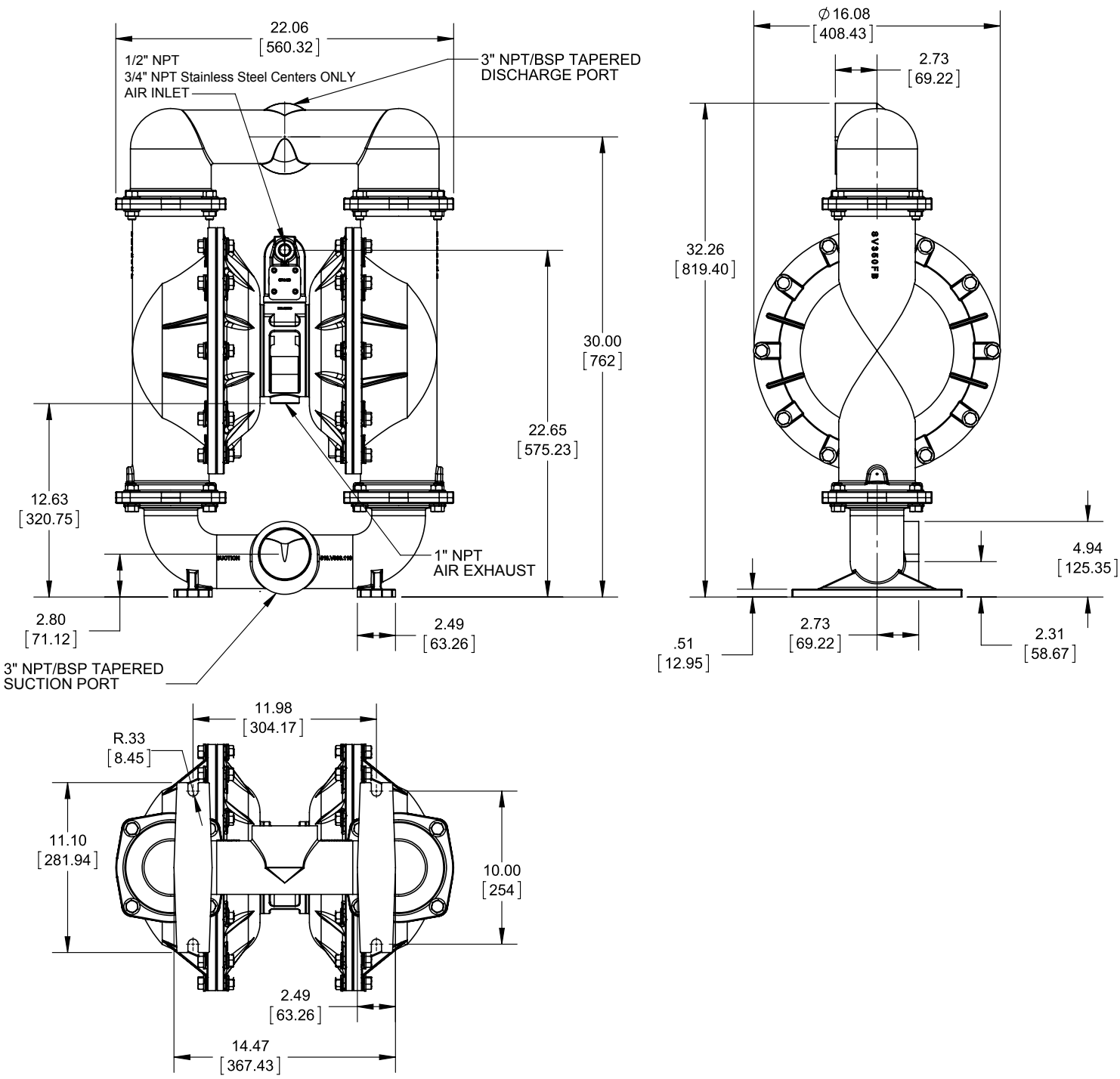
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Dimensional Drawings

E3 Bolted Metal

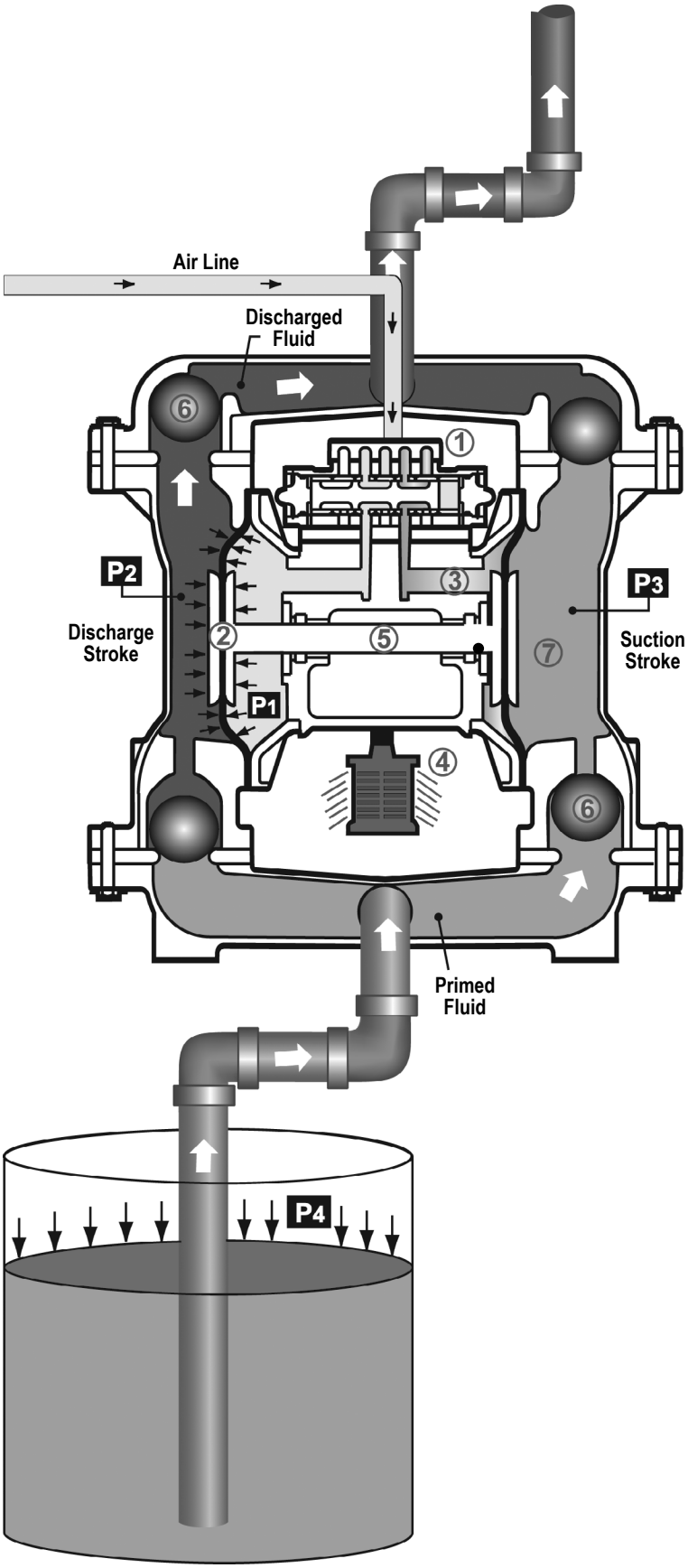
Dimensionally Interchangeable with Wilden Clamped Pumps

Dimensions in inches (metric dimensions in brackets). Dimensional Tolerance .125" (3mm).



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Principle of Pump Operation



Air-Operated Double Diaphragm (AODD) pumps are powered by compressed air or nitrogen.

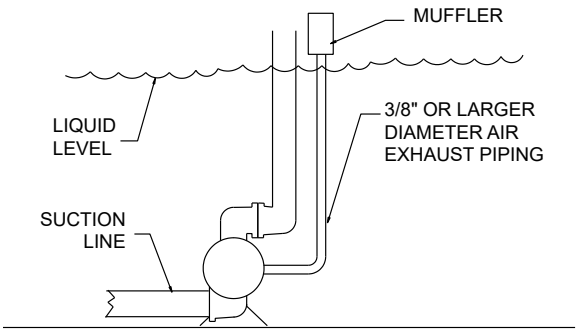
The main directional (air) control valve distributes compressed air to an air chamber, exerting uniform pressure over the inner surface of the diaphragm . At the same time, the exhausting air from behind the opposite diaphragm is directed through the air valve assembly(s) to an exhaust port .

As inner chamber pressure **(P1)** exceeds liquid chamber pressure **(P2)**, the rod connected diaphragms shift together creating discharge on one side and suction on the opposite side. The discharged and primed liquid's directions are controlled by the check valves (ball or flap) orientation.

The pump primes as a result of the suction stroke. The suction stroke lowers the chamber pressure **(P3)** increasing the chamber volume. This results in a pressure differential necessary for atmospheric pressure **(P4)** to push the fluid through the suction piping and across the suction side check valve and into the outer fluid chamber .

Suction (side) stroking also initiates the reciprocating (shifting, stroking or cycling) action of the pump. The suction diaphragm's movement is mechanically pulled through its stroke. The diaphragm's inner plate makes contact with an actuator plunger aligned to shift the pilot signaling valve. Once actuated, the pilot valve sends a pressure signal to the opposite end of the main directional air valve, redirecting the compressed air to the opposite inner chamber.

SUBMERGED ILLUSTRATION



Pump can be submerged if the pump materials of construction are compatible with the liquid being pumped. The air exhaust must be piped above the liquid level. When the pumped product source is at a higher level than the pump (flooded suction condition), pipe the exhaust higher than the product source to prevent siphoning spills.

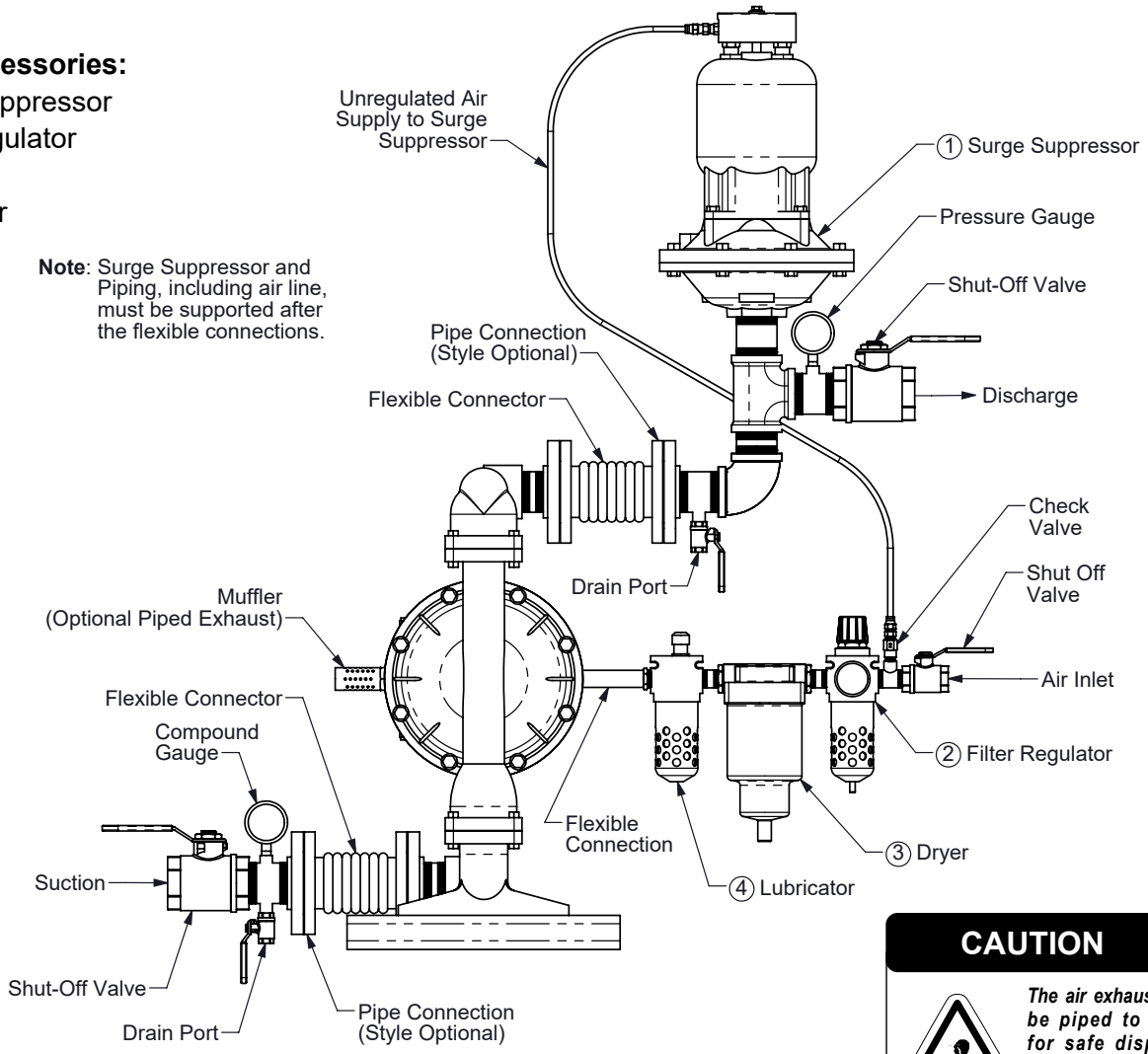
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Recommended Installation Guide

Available Accessories:

1. Surge Suppressor
2. Filter/Regulator
3. Air Dryer
4. Lubricator

Note: Surge Suppressor and Piping, including air line, must be supported after the flexible connections.



CAUTION

The air exhaust should be piped to an area for safe disposition of the product being pumped, in the event of a diaphragm failure.

Installation And Start-Up

Locate the pump as close to the product being pumped as possible. Keep the suction line length and number of fittings to a minimum. Do not reduce the suction line diameter.

Air Supply

Connect the pump air inlet to an air supply with sufficient capacity and pressure to achieve desired performance. A pressure regulating valve should be installed to insure air supply pressure does not exceed recommended limits.

Air Valve Lubrication

The air distribution system is designed to operate WITHOUT lubrication. This is the standard mode of operation. If lubrication is desired, install an air line lubricator set to deliver one drop of SAE 10 non-detergent oil for every 20 SCFM (9.4 liters/sec.) of air the pump consumes. Consult the Performance Curve to determine air consumption.

Air Line Moisture

Water in the compressed air supply may cause icing or freezing of the exhaust air, causing the pump to cycle erratically or stop operating. Water in the air supply can be reduced by using a point-of-use air dryer.

Air Inlet And Priming

To start the pump, slightly open the air shut-off valve. After the pump primes, the air valve can be opened to increase air flow as desired. If opening the valve increases cycling rate, but does not increase the rate of flow, cavitation has occurred. The valve should be closed slightly to obtain the most efficient air flow to pump flow ratio.

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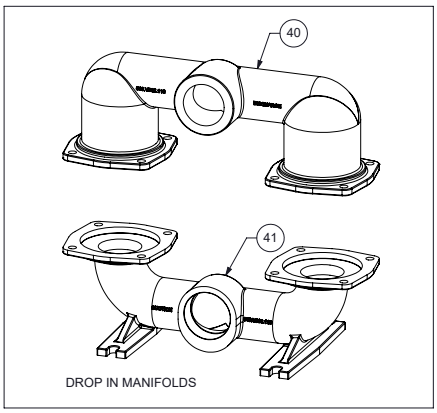
Troubleshooting Guide

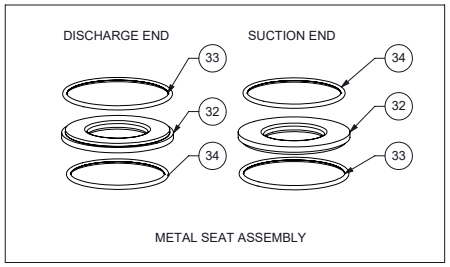
Symptom:	Potential Cause(s):	Recommendation(s):
Pump Cycles Once	Deadhead (system pressure meets or exceeds air supply pressure).	Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).
	Air valve or intermediate gaskets installed incorrectly.	Install gaskets with holes properly aligned.
	Bent or missing actuator plunger.	Remove pilot valve and inspect actuator plungers.
Pump Will Not Operate / Cycle	Pump is over lubricated.	Set lubricator on lowest possible setting or remove. Units are designed for lube free operation.
	Lack of air (line size, PSI, CFM).	Check the air line size and length, compressor capacity (HP vs. cfm required).
	Check air distribution system.	Disassemble and inspect main air distribution valve, pilot valve and pilot valve actuators.
	Discharge line is blocked or clogged manifolds.	Check for inadvertently closed discharge line valves. Clean discharge manifolds/piping.
	Deadhead (system pressure meets or exceeds air supply pressure).	Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).
	Blocked air exhaust muffler.	Remove muffler screen, clean or de-ice, and re-install.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
	Pump chamber is blocked.	Disassemble and inspect wetted chambers. Remove or flush any obstructions.
Pump Cycles and Will Not Prime or No Flow	Cavitation on suction side.	Check suction condition (move pump closer to product).
	Check valve obstructed. Valve ball(s) not seating properly or sticking.	Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket. Clean out around valve ball cage and valve seat area. Replace valve ball or valve seat if damaged. Use heavier valve ball material.
	Valve ball(s) missing (pushed into chamber or manifold).	Worn valve ball or valve seat. Worn fingers in valve ball cage (replace part). Check Chemical Resistance Guide for compatibility.
	Valve ball(s)/seat(s) damaged or attacked by product.	Check Chemical Resistance Guide for compatibility.
	Check valve and/or seat is worn or needs adjusting.	Inspect check valves and seats for wear and proper setting. Replace if necessary.
	Suction line is blocked.	Remove or flush obstruction. Check and clear all suction screens or strainers.
	Excessive suction lift.	For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.
	Suction side air leakage or air in product.	Visually inspect all suction-side gaskets and pipe connections.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
Pump Cycles Running Sluggish/Stalling, Flow Unsatisfactory	Over lubrication.	Set lubricator on lowest possible setting or remove. Units are designed for lube free operation.
	Icing.	Remove muffler screen, de-ice, and re-install. Install a point of use air drier.
	Clogged manifolds.	Clean manifolds to allow proper air flow
	Deadhead (system pressure meets or exceeds air supply pressure).	Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).
	Cavitation on suction side.	Check suction (move pump closer to product).
	Lack of air (line size, PSI, CFM).	Check the air line size, length, compressor capacity.
	Excessive suction lift.	For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.
	Air supply pressure or volume exceeds system hd.	Decrease inlet air (press. and vol.) to the pump. Pump is cavitating the fluid by fast cycling.
	Undersized suction line.	Meet or exceed pump connections.
	Restrictive or undersized air line.	Install a larger air line and connection.
	Suction side air leakage or air in product.	Visually inspect all suction-side gaskets and pipe connections.
	Suction line is blocked.	Remove or flush obstruction. Check and clear all suction screens or strainers.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
	Check valve obstructed.	Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket.
	Check valve and/or seat is worn or needs adjusting.	Inspect check valves and seats for wear and proper setting. Replace if necessary.
	Entrained air or vapor lock in chamber(s).	Purge chambers through tapped chamber vent plugs. Purging the chambers of air can be dangerous.
Product Leaking Through Exhaust	Diaphragm failure, or diaphragm plates loose.	Replace diaphragms, check for damage and ensure diaphragm plates are tight.
	Diaphragm stretched around center hole or bolt holes.	Check for excessive inlet pressure or air pressure. Consult Chemical Resistance Chart for compatibility with products, cleaners, temperature limitations and lubrication.
Premature Diaphragm Failure	Cavitation.	Enlarge pipe diameter on suction side of pump.
	Excessive flooded suction pressure.	Move pump closer to product. Raise pump/place pump on top of tank to reduce inlet pressure. Install Back pressure device (Tech bulletin 41r). Add accumulation tank or pulsation dampener.
	Misapplication (chemical/physical incompatibility).	Consult Chemical Resistance Chart for compatibility with products, cleaners, temperature limitations and lubrication.
	Incorrect diaphragm plates or plates on backwards, installed incorrectly or worn.	Check Operating Manual to check for correct part and installation. Ensure outer plates have not been worn to a sharp edge.
Unbalanced Cycling	Excessive suction lift.	For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.
	Undersized suction line.	Meet or exceed pump connections.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
	Suction side air leakage or air in product.	Visually inspect all suction-side gaskets and pipe connections.
	Check valve obstructed.	Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket.
	Check valve and/or seat is worn or needs adjusting.	Inspect check valves and seats for wear and proper setting. Replace if necessary.
	Entrained air or vapor lock in chamber(s).	Purge chambers through tapped chamber vent plugs.

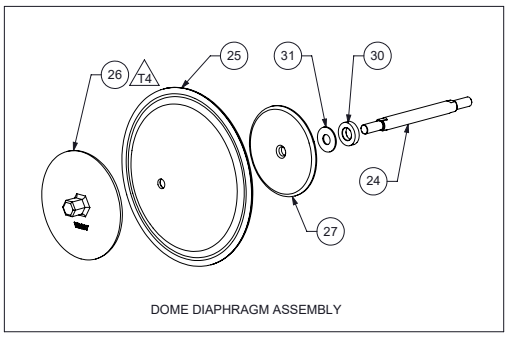
For additional troubleshooting tips contact After Sales Support at service.warrenrupp@idexcorp.com or 419-524-8388

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Composite Repair Parts Drawing - Elastomeric and TPE Fitted







TORQUE SETTING TABLE			
		in-lbs	N-m
T1		60	6.8
T2		300	33.9
T3		300	39.5
T4	ELASTOMERIC	720	81.4
	TPE (XL)	960	108.5

Optional orientation:
To ease assembly of the TPE diaphragms, one of the diaphragms may be reversed.

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Composite Repair Parts List - Elastomeric and TPE Fitted

Air Valve Assembly				
Item #	**Qty.**	**Description**	**Aluminum Part Number**	**Stainless Steel Part Number**
		Air Side Repair Kit (Includes Items 3,5,7,9,14,16,18-22)	476.V029.000	476.V030.000
1	1	Valve Body (includes items 2-11)	031.V003.156	031.V003.114
2	1	Valve Body	095.V001.156	095.V001.114
3	1	Valve Body Gasket	P24-202	
4	1	Valve Sleeve	755.V005.148	
5	6	O-ring	560.206.360	
6	1	Valve Spool Assembly (Includes items 7)	775.V001.000	
7	6	Glyde Ring Assembly	P34-204F	
8	1	Air Valve Screen	P24-210	P34-210
9	2	End Cap Gasket	P24-205	
10	2	End Cap	P34-300	SP34-300
11	13	Mounting Screws (8 included on item 1)	S1001	

Center Section Assembly				
Item #	**Qty.**	**Description**	**Aluminum Part Number**	**Stainless Steel Part Number**
12	1	Center Block Assembly (Includes item 13 & 14)	P34-400DC ASY	SP34-400
13	2	Bearing Sleeve	P34-404	
14	2	Main Shaft O-Ring	P34-403	
15	2	Air Chamber	196.V008.157	196.V008.110
16	2	Air Chamber Gasket	P79-109	360.V001.360
17	8	Bolt	P24-110	SP24-110
		Pilot Repair Kit (Includes Items 18-22)	476.V028.000	
18	1	Pilot Sleeve Assembly (include item 19)	755.V002.000	
19	6	O-ring	560.101.358	
20	1	Retaining Ring	675.037.080	
21	1	Pilot Spool Assembly (Includes item 22)	775.V006.000	
22	8	O-ring	560.023.358	
23	1	Muffler	530.033.000	

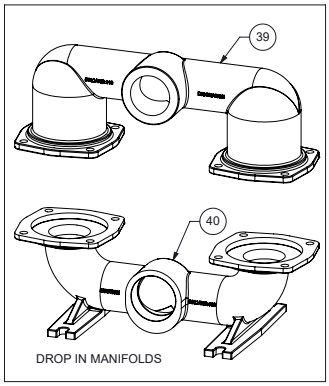
Diaphragm Assembly / Elastomers				
Item #	**Qty.**	**Description**	**Part Number**	
			Versa-Rugged	**Versa-Dome**
24	1	Main Shaft	P34-103	
25	2	Diaphragm (See Below Material Chart)	V305xx	V306xx
26	2	Outer Diaphragm Plate	SV302B, HV302B	SVB307 , HVB307
27	2	Inner Diaphragm Plate	V302CDC	V307B
28	12	Bolt	V302G	N/A
29	12	Washer	V302GA	N/A
30	2	Bumper Washer	P34-501	
31	2	Back-Up Washer	V302E	
32	4	Valve Seat (See Below Material Chart)	V456xx	
33	4	Valve seat O-Ring	SV456TES-1 only used with SV456 seat	
34	4	Valve seat O-Ring	SV456TES-2 only used with SV456 seat	
35	4	Valve Ball (See Below Material Chart)	V455xx	

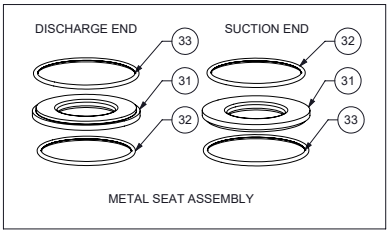
Wet End Assembly			
Item #	**Qty.**	**Description**	**Part Number**
			Stainless Steel
36	2	Water Chamber	SV350FB
37	36	Bolt	SV387A
38	36	Nut	SV387C
39	36	Washer	SV387B
40	2	Discharge Manifold	SV351FB
	1	Discharge Drop in Manifold	518.V002.110
	1	Discharge Drop in Manifold (BSP)	518.V002.110 E
41	1	Suction Manifold	SV352FFB
	1	Suction Drop in Manifold	518.V003.110
	1	Suction Drop in Manifold (BSP)	518.V003.110 E
	1	Suction WD Drop in Manifold	518.V003.110 W
	1	Suction WD Drop in Manifold (BSP)	518.V003.110 WE
42	20	Bolt	170.055.115

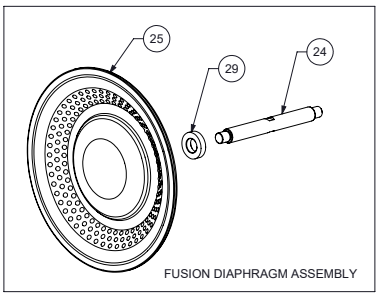
Elastomer Material Specifications				
Material	**Versa-Rugged Diaphragm P/N**	**Versa-Dome Diaphragm P/N**	**"Ball P/N"**	**Seat P/N**
Neoprene	V305N	V306N	V455N	V456N
Nitrile	V305BN	V306BN	V455BN	V456BN
FKM	V305VT	V306VT	V455VT	V456VT
EPDM	V305ND	V306ND	V455ND	V456ND
PTFE	N/A	N/A	V455TF	V456TF
Santoprene	V305TPEXL	N/A	V455TPEXL	V456TPEXL
Hytrel	V305TPEFG	N/A	V455TPEFG	V456TPEFG
Stainless Steel	N/A	N/A	N/A	SV456 (see note 1)

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Composite Repair Parts Drawing - PTFE Fitted







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Composite Repair Parts List - PTFE Fitted

Air Valve Assembly				
Item #	Qty.	Description	Aluminum Part Number	Stainless Steel Part Number
		Air Side Repair Kit (Includes Items 3,5,7,9,14,16,18-22)	476.V029.000	476.V030.000
1	1	Valve Body (includes items 2-11)	031.V003.156	031.V003.114
2	1	Valve Body	095.V001.156	095.V001.114
3	1	Valve Body Gasket	P24-202	
4	1	Valve Sleeve	755.V005.148	
5	6	O-ring	560.206.360	
6	1	Valve Spool Assembly (Includes items 7)	775.V001.000	
7	6	Glyde Ring Assembly	P34-204F	
8	1	Air Valve Screen	P24-210	P34-210
9	2	End Cap Gasket	P24-205	
10	2	End Cap	P34-300	SP34-300
11	13	Mounting Screws (8 included on item 1)	S1001	
Center Section Assembly				
Item #	Qty.	Description	Aluminum Part Number	Stainless Steel Part Number
12	1	Center Block Assembly (Includes item 13)	P34-400DC ASY	SP34-400
13	2	Bearing Sleeve	P34-404	
14	2	Main Shaft O-Ring	P34-403	
15	2	Air Chamber	196.V008.157	196.V008.110
16	2	Air Chamber Gasket	P79-109	360.V001.360
17	8	Bolt	P24-110	SP24-110
		Pilot Repair Kit (Includes Items 18-22	476.V028.000	
18	1	Pilot Sleeve Assembly (include item 19)	755.V002.000	
19	6	O-ring	560.101.358	
20	1	Retaining Ring	675.037.080	
21	1	Pilot Spool Assembly (Includes item 22)	775.V006.000	
22	8	O-ring	560.023.358	
23	1	Muffler	530.033.000	
Diaphragm Assembly / Elastomers				
Item #	Qty.	Description	Part Number	
			PTFE Two Piece	PTFE Fusion
24	1	Main Shaft	P34-103	P34-103F
25	2	Diaphragm	V305TF-FB	V305F
26	2	Back Up Diaphragm	V305TFB	N/A
27	2	Outer Diaphragm Plate	SV302TO, HV302TO	
28	2	Inner Diaphragm Plate	SV302TI	
29	2	Bumper Washer	P34-501	
30	2	Back-Up Washer	V302E	
31	4	Valve Seat (See Below Material Chart)	V456TF (See Note 1)	
32	4	Valve seat O-Ring (See Note 2)	SV456TES-1	
33	4	Valve seat O-Ring (See Note 2)	SV456TES-2	
34	4	Valve Ball (See Below Material Chart)	V455TF	
Wet End Assembly				
Item #	Qty.	Description	Part Number	
			Stainless Steel	
35	2	Water Chamber	SV350FB	
36	16	Bolt Manifold	SV387A	
37	36	Nut	SV387C	
38	36	Washer	SV387B	
39	1	Discharge Manifold	SV351FB	
	1	Discharge Drop in Manifold	518.V002.110	
	1	Discharge Drop in Manifold(BSP)	518.V002.110 E	
40	1	Suction Manifold	SV352FFB	
	1	Suction Drop in Manifold	518.V003.110	
	1	Suction Drop in Manifold (BSP)	518.V003.110 E	
	1	Suction WD Drop in Manifold	518.V003.110 W	
	1	Suction WD Drop in Manifold (BSP)	518.V003.110 WE	
41	1	Foot Bracket(for SV352FB only)-Not Shown	SP55-390	
42	20	Bolt	170.055.115	

Notes:

1.) (4) SV456 valve seats can be used as an alternative to the PTFE seats.

2.) These O-Rings are only needed with the stainless steel valve seat SV456

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Material Codes - The Last 3 Digits of Part Number

000.....Assembly, sub-assembly;
and some purchased items
010.....Cast Iron
015.....Ductile Iron
020.....Ferritic Malleable Iron
080.....Carbon Steel, AISI B-1112
110.....Alloy Type 316 Stainless Steel
111.....Alloy Type 316 Stainless Steel
(Electro Polished)
112.....Alloy C
113.....Alloy Type 316 Stainless Steel
(Hand Polished)
114.....303 Stainless Steel
115.....302/304 Stainless Steel
117.....440-C Stainless Steel (Martensitic)
120.....416 Stainless Steel
(Wrought Martensitic)
148.....Hardcoat Anodized Aluminum
150.....6061-T6 Aluminum
152.....2024-T4 Aluminum (2023-T351)
155.....356-T6 Aluminum
156.....356-T6 Aluminum
157.....Die Cast Aluminum Alloy #380
158.....Aluminum Alloy SR-319
162.....Brass, Yellow, Screw Machine Stock
165.....Cast Bronze, 85-5-5-5
166.....Bronze, SAE 660
170.....Bronze, Bearing Type,
Oil Impregnated
180.....Copper Alloy
305.....Carbon Steel, Black Epoxy Coated
306.....Carbon Steel, Black PTFE Coated
307.....Aluminum, Black Epoxy Coated
308.....Stainless Steel, Black PTFE Coated
309.....Aluminum, Black PTFE Coated
313.....Aluminum, White Epoxy Coated
330.....Zinc Plated Steel
332.....Aluminum, Electroless Nickel Plated
333.....Carbon Steel, Electroless
Nickel Plated
335.....Galvanized Steel
337.....Silver Plated Steel
351.....Food Grade Santoprene®
353.....Geolast; Color: Black
354.....Injection Molded #203-40
Santoprene® Duro 40D +/-5;
Color: RED
356.....Hytrel®
357.....Injection Molded Polyurethane
358.....Urethane Rubber
(Some Applications)
(Compression Mold)
359.....Urethane Rubber
360.....Nitrile Rubber Color coded: RED
363.....FKM (Fluorocarbon)
Color coded: YELLOW
364.....EPDM Rubber
Color coded: BLUE
365.....Neoprene Rubber
Color coded: GREEN
366.....Food Grade Nitrile
368.....Food Grade EPDM
371.....Philthane (Tuftane)
374.....Carboxylated Nitrile
375.....Fluorinated Nitrile
378.....High Density Polypropylene
379.....Conductive Nitrile
408.....Cork and Neoprene
425.....Compressed Fibre
426.....Blue Gard
440.....Vegetable Fibre
500.....Delrin® 500
502.....Conductive Acetal, ESD-800
503.....Conductive Acetal, Glass-Filled
506.....Delrin® 150
520.....Injection Molded PVDF
Natural color
540.....Nylon
542.....Nylon
544.....Nylon Injection Molded
550.....Polyethylene
551.....Glass Filled Polypropylene
552.....Unfilled Polypropylene
555.....Polyvinyl Chloride
556.....Black Vinyl
558.....Conductive HDPE
570.....Rulon II®
580.....Ryton®
600.....PTFE (virgin material)
Tetrafluorocarbon (TFE)
603.....Blue Gylon®
604.....PTFE
606.....PTFE
607.....Envelon
608.....Conductive PTFE
610.....PTFE Encapsulated Silicon
611.....PTFE Encapsulated FKM
632.....Neoprene/Hytrel®
633.....FKM/PTFE
634.....EPDM/PTFE
635.....Neoprene/PTFE
637.....PTFE, FKM/PTFE
638.....PTFE, Hytrel®/PTFE
639.....Nitrile/TFE
643.....Santoprene®/EPDM
644.....Santoprene®/PTFE
656.....Santoprene® Diaphragm and
Check Balls/EPDM Seats
661.....EPDM/Santoprene®
666.....FDA Nitrile Diaphragm,
PTFE Overlay, Balls, and Seals
668.....PTFE, FDA Santoprene®/PTFE

- Delrin and Hytrel are registered tradenames of E.I. DuPont.
- Nylatron is a registered tradename of Polymer Corp.
- Gylon is a registered tradename of Garlock, Inc.
- Santoprene is a registered tradename of Exxon Mobil Corp.
- Rulon II is a registered tradename of Dixion Industries Corp.
- Ryton is a registered tradename of Phillips Chemical Co.
- Valox is a registered tradename of General Electric Co.

RECYCLING

Warren Rupp, manufacturer of Versamatic, is an ISO14001 registered company and is committed to minimizing the impact our products have on the environment. Many components of Versamatic® AODD pumps are made of recyclable materials. We encourage pump users to recycle worn out parts and pumps whenever possible, after any hazardous pumped fluids are thoroughly flushed. Pump users that recycle will gain the satisfaction to know that their discarded part(s) or pump will not end up in a landfill. The recyclability of Versamatic products is a vital part of Warren Rupp's commitment to environmental stewardship.

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5 - YEAR Limited Product Warranty

Quality System ISO9001 Certified • Environmental Management Systems ISO14001 Certified

Versamatic warrants to the original end-use purchaser that no product sold by Versamatic that bears a Versamatic brand shall fail under normal use and service due to a defect in material or workmanship within five years from the date of shipment from Versamatic's factory.

The use of non-OEM replacement parts will void (or negate) agency certifications, including CE, ATEX, CSA, 3A and EC1935 compliance (Food Contact Materials). Warren Rupp, Inc. cannot ensure nor warrant non-OEM parts to meet the stringent requirements of the certifying agencies.

~ See complete warranty at http://vm.salesmrc.com/pdfs/VM_Product_Warranty.pdf



VERSAMATIC®

EU Declaration of Conformity

Manufacturer:
Warren Rupp, Inc.
800 N. Main Street
Mansfield, Ohio, 44902 USA

Certifies that Air-Operated Double Diaphragm Pump Models: CSP Series, E Series, VL Series, VM Series, U2 Series; Submersible Pump Models: VSMA3 Series, SPA15 Series and Surge Dampener/Suppressor Models: VDA Series, VTA Series comply with the European Union Regulation 2023/1230 on Machinery, according to Annex VI internal production control (Module A). This product has used Harmonized Standard DIN EN 809: 2012 Pumps and Pump Units for Liquids - Common Safety Requirements, to verify conformance.

March 17, 2026
DATE/APPROVAL/TITLE:

Technical File on record with:
DEKRA Certification B.V.
Meander 1051
6825 MJ Arnhem
The Netherlands

Signature of authorized person

Dennis Hall
Printed name of authorized person

Engineering Manager
Title

IDEX

CE

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VERSAMATIC®

ATEX

IDEX

EU Declaration of Conformity

Manufacturer:
Warren Rupp, Inc.
A Unit of IDEX Corporation
800 North Main Street
Mansfield, OH 44902 USA

This declaration of conformity is issued under the sole responsibility of the manufacturer. Warren Rupp, Inc. declares that Air Operated Double Diaphragm Pumps (AODD) and Surge Suppressors listed below comply with the requirements of Directive **2014/34/EU** and applicable harmonized standards.

Harmonized Standards:
- EN ISO 80079-36: 2016
- EN ISO 80079-37: 2016
- EN IEC 60079-0 : 2018 + A11

1. AODD Pumps and Surge Suppressors - Technical File on record with: DEKRA Certification B.V.
Meander 1051
6825 MJ Arnhem
The Netherlands

Hazardous Location Applied:

II 2 G Ex h IIC T5...225°C (T2) Gb
II 2 D Ex h IIIC T100°C...T200°C Db
- Metal pump models with external aluminum components (CSP Series, E Series, VL Series, VMD Series)
- Versa-Surge® surge suppressors (VTA-Series)

I M2 Ex h Mb
II 2 G Ex h IIC T5...225°C (T2) Gb
II 2 D Ex h IIIC T100°C...T200°C Db
- Metal pump models with no external aluminum (E Series)
- Conductive plastic pumps (E Series, Series: VMV10, VMV15, VMV20)

II 2 G Ex h IIB T5...225°C (T2) Gb
II 2 D Ex h IIIB T100°C...T200°C Db
- E1 HP & E2 HP Series due to the projected area of non-conductive external air hoses

2. AODD Pumps - EU Type Examination Certificate No.: DEKRA 18ATEX0094X - DEKRA Certification B.V. (0344)
Meander 1051
6825 MJ Arnhem
The Netherlands

Hazardous Location Applied:

I M1 Ex h I Ma
II 1 G Ex h IIC T5...225°C (T2) Ga
II 1 D Ex h IIIC T100°C...T200°C Da
- Conductive plastic pumps equipped with conductive muffler (Series: VMV10, VMV15, VMV20)

➢ See “Safety Information” page for conditions of safe use

DATE/APPROVAL/TITLE:
17 MAR 2026

Dennis Hall
Engineering Manager

VM_DofC_ATEX_MetallicAndNon-Metallic_V_Rev0326

VIPTech

Your partner for Versamatic AODD pumps

VM E3 Bolted-Metal Edelstahl ATEX Service Manual

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E-mail: info@viptech.net
Web: www.viptech.net
Online shop: aodd-pumpen.de

Sales, technical advice, spare parts and repair kits for Versamatic air-operated double diaphragm pumps - Germany and Austria.

aodd-pumpen.de

viptech.net

This document is the original manufacturer documentation (Warren Rupp, Inc. / Versamatic), supplemented with VIPTech contact details. Technical content unchanged.